A FLEXDEV GROUP COMPANY





METALLIC[™]

THE MOST ADAPTED METALLIC EFFECT HEAT TRANSFER FILM FOR ACCESSORIES PERSONALISATION

Looking for a special metallic effect? Metallic is a PU film with a super glossy metallic look.

Fashion accessories

Product description

- ✓ Great glossy metal finish.
- ✓ Very thin → Comfortable to wear.
- $\checkmark\,$ Perfect for weightless textiles thanks to its thinness.
- ✓ Available in 9 metallic colours:



Home decor





Application key points

- ✓ Very easy to cut.
- ✓ Easy to weed → saves production time.
- ✓ Qualitative metallic visual effect without wrinkled finish.

Usage benefits

- ✓ Recommended for adding decorative details to fashion and home deco accessories.
- ✓ Perfect for very small and precise designs.
- ✓ Clean finish with no glue excess.

E heat transfers for textiles

TECHNICAL DATA

SPECIFICATIONS

Composition	Average Thickness	Carrier	Dimensions
Foil	60 μm	Adhesive & Transparent Polyester	All references available in: 48cm x 5 m Ref 420 & 421 also available in: 48 cm x 10/20 m 36/145 cm x 20 m

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp. & Duration
Acrylic Cotton/Polyester blends without repellent treatment	Flex Blade 45°	145°C – 15 s 293°F – 15 s

Pressure	Peeling
Medium	Cold

Step 1 – Cutting

Set up the cutting of your heat transfer film in mirror mode and use a standard flex blade of 45° .

Step 2 - Weeding

Remove the excess of material (easy weeding).

Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at $145^{\circ}C/293^{\circ}F$ for 15 seconds with a medium pressure.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

Step 4 – Peeling

Peel the material when cold.

NOTE: We highly recommend you to perform tests before launching a production.

CARE AND MAINTENANCE RECOMMENDATIONS

Washing	Ironing	Tumble- dry	Dry cleaning
Hand washing only	On reverse side only	Not recommen- ded	Not recommen- ded
Storage life	Storage Temperature & Lightning		Position
Up to 1 year	Dry room with 15°C-30°C/ 59°F-86°F	Away from sunlight	Vertical position

Care and maintenance:

- ✓ Always respect the garments' instructions.
- ✓ Wait 24 hours after the application before the first wash.
- $\checkmark\,$ Avoid the use of agressive products.

Washing recommendations:

- \checkmark Respect the textile recommendations.
- $\checkmark~$ Preferably inside out to extend the design's life.
- ✓ Do not bleach.